



**YAYASAN WIDYA MANDALA SURABAYA
UNIVERSITAS KATOLIK WIDYA MANDALA SURABAYA
FAKULTAS KEDOKTERAN
KOMISI ETIK PENELITIAN KESEHATAN**

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HEALTH RESEARCH ETHICS COMMITTEE APPROVAL

Ref: 134/WM12/KEPK/DOSEN/T/2021

Title of the Research Protocol : Prevalensi Lesi Endometrium Berdasarkan Usia di Surabaya Tahun 2015-2017.

Principle Investigator : Eleonora Sianty Dewi, dr.,SpOG

Name of Supervisor : -----

Date of approval : 24 Januari 2021
(Valid for one year beginning from the date of approval)

Institution(s)/Place(s) of research : Fakultas Kedokteran UKWMS

The Health Research Ethics Committee (HREC) states that the above protocol meets the ethical principles outlined in CIOMS and WHO (2016) International Ethical Guidelines for Health-related Research Involving Humans, CIOMS Geneva, and therefore can be carried out.

The investigator(s) is/are obliged to submit progress report, report of any serious adverse event(s) and a final report upon completion of the research. The Health Research Ethics Committee reserves the right to monitor the research activities at any time.

Surabaya, 24 Januari 2021



DR. B. Triagung Ruddy Prabantoro, dr.,SpOG(K)
Vice Chairperson