



Ninth International Conference on Industrial Engineering and Operations Management

Bangkok, Thailand, March 5-7, 2019, Venue: JW Marriot Bangkok Hotel

www.ieomsociety.org/ieom2019/

IEOM Society International, a 501(c)(3) nonprofit organization, is organizing the 9th International Conference on Industrial Engineering and Operations Management in Bangkok, Thailand, March 5-7, 2019. The conference aims to provide a forum for academics, researchers and practitioners to exchange ideas and recent developments in the field of Industrial Engineering and Operations Management. The conference is expected to foster networking, collaboration and joint effort among the conference participants to advance the theory and practice and to identify major trends in Industrial Engineering and Operations Management.

*Authors can submit full paper(s) or abstract(s) only. IEOM Society encourages to submit full paper(s). All full papers will be subjected to double peer review. Accepted papers will be published in Proceedings and **indexed by Scopus.***

Tracks: Topics covering industrial issues/applications and academic research include, but are not limited to:

Artificial Intelligence
Automation and Control
Business Management
Case Studies
Computers and Computing
Construction Management
Data Analytics and Big Data
Decision Sciences
Defense Management Science
Design and Analysis
E-Business and E-Commerce
Energy
Engineering Economy
Engineering Education
Engineering Management
Entrepreneurship and Innovation
Facilities Planning and Management
Financial Engineering
Healthcare Systems
Human Factors and Ergonomics
IE / OM in Africa, Asia & Europe
Industrial Management
Information Technology/Information Systems
Inventory Management

Lean and Six Sigma
Logistics Management
Material Flow Cost Accounting (MFCA)
Modeling and Simulation
Occupational Safety and Health (OSH)
Operations Management
Operations Research
Product Design and Development
Product Lifecycle Management
Production Planning and Management
Project Management / Program Management
Quality Control and Management
Reliability and Maintenance
Sensors and Sensing Systems
Service Systems and Service Management
Software Testing and Quality Assurance
Statistical Process Control
Statistics and Empirical Research
Supply Chain Management
Sustainability and Green Systems
Sustainable Manufacturing
Sustainable Production and Quality Management
Systems Dynamics
Systems Engineering

Technology Management
Total Quality Management
Transportation and Traffic
Work Design, Measurement and ISO

Special Tracks

Global Engineering Education (GEE)
Industry 4.0 for SMEs
Industry Solutions
Women in Industry & Academia (WIIA)
Panel Sessions on GEE, Industry 4.0 and WIIA

Competitions

Undergraduate Student Paper Competition
Graduate Student Paper Competition
Doctoral Dissertation Competition
Master Thesis Competition
Undergraduate STEM Research Competition
Senior Capstone Design Project Competition
High School & Middle School STEM Competition
Poster Competition
Simulation Competition
Lean Six Sigma Competition
Logistic Supply Chain Competition

**Fellows and Awards Recognition
Exhibitions
Sponsorship Opportunities**

**IEOM Student Chapters Activities Presentations and Gold, Silver & Bronze Awards
Sightseeing Tours
Career and High Studies Opportunities - Networking**

Conference Chairs Dr. Wichai Chattinnawat, Chiang Mai University, Thailand
Dr. Ahad Ali, Lawrence Technological University, Michigan, USA

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Submission Link: <https://www.xcdsystem.com/IEOM/abstract/index.cfm?ID=uLrg3GI>

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Special Tracks

- Global Engineering Education (GEE)
- Industry 4.0 for SMEs
- Industry Solutions
- Women in Industry and Academic (WIIA)
- Panel Sessions on GEE, Industry 4.0 for SMEs and WIIA

Surabaya, Dekan Fakultas Teknik
Dean Faculty of Engineering
Telah diperiksa kebenarannya dan sesuai dengan aslinya
Declares this translation to correspond to the original

2018 INFORMS Annual Meeting, Phoenix, Nov. 4-7

African Engineering Education Association Events

WEEF 2017 Kuala Lumpur, Malaysia |

COMPETITIONS:

Awards will be given for 1st, 2nd & 3rd place winners. ALL papers, posters or projects must be presented at the conference in Bangkok and winners will be selected after the oral or poster



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[WEEF 2017 Kuala Lumpur, Malaysia |](#)

presentation. Winners will be announced and recognized at the conference award dinner on March 6, 2019 at the JW Marriott Hotel in Bangkok, Thailand.

IFEES, November 13-16, 2017

- Undergraduate Student Paper Competition Sponsored by SIEMENS
- Graduate Student Paper Competition Sponsored by EATON Corporation
- Master Thesis Competition
- Doctoral Dissertation Competition
- Final Year Project (FYP)/Senior Capstone Design Project Poster Competition
- Undergraduate STEM Research Competition
- High School and Middle School STEM Competition
- Simulation Competition
- Lean Six Sigma Competition
- Logistics Supply Chain Competition
- Poster Competition

- IEOM 2018 Pretoria
- IEOM 2018 Washington DC
- IEOM 2018 Paris
- IEOM 2018 Bandung
 - Awards
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- IEOM 2017 UK Photos
- IEOM 2017 Morocco Photos
- IEOM 2016 Detroit Photos
- IEOM 2016 Malaysia Photos
- IEOM 2015 Orlando Photos
- IEOM 2015 Dubai Photos
- IEOM 2014 Bali Photos
- IEOM 2012 Istanbul Photos

Important Dates

- Paper submission deadline: **October 31, 2018**
- Notification of acceptance: **November 10, 2018**
- Camera-ready submission deadline: **November 20, 2018**
- Early Bird Registration deadline: **December 15, 2018**
- Conference: **March 5-7, 2019**

1. Chiang Mai University, Thailand
2. Prince of Songkla University, Thailand
3. Khon Kaen University, Thailand
4. KMUTNB: King Mongkut's University of Technology North Bangkok
5. King Mongkut's Institute of Technology Ladkrabang (KMITL), Thailand
6. Universite De Lorraine, Nancy cedex – France
7. Binghamton University, The State University of New York (SUNY), USA
8. Industrial Engineering Department, Universitas Sebelas Maret, Surakarta, Indonesia
9. Lawrence Technological University, Michigan, USA
10. Narotama University, Surabaya, Indonesia
11. Prince Sultan University, Riyadh, Saudi Arabia
12. University of New Brunswick at Fredericton, Canada
13. Center for Advanced Systems Research and Education (CASRE), Tickle College of Engineering, The University of Tennessee, Knoxville, USA
14. Universitas Tarumanagara, Jakarta, Indonesia
15. Universiti Tun Hussein Onn Malaysia (UTHM)
16. UTM Razak Faculty of Technology and Informatics, Kuala Lumpur, Malaysia
17. Wayne State University, Detroit, Michigan, USA
18. University of the District of Columbia, Washington, DC, USA

New IEOM Student Chapter at King Abdulaziz University

University of Johannesburg, South Africa Started IEOM Student Chapter

IEOM has joined ESD (Engineering Society of Detroit) as an affiliated organization

IEOM K-12 STEM Poster Competition

1. Artha Solutions, Singapore
2. Eaton Corporation
3. Emirates – Official Airline Partner
4. SIEMENS
5. EFR Certification

1. African Engineering Education Association (AEES)
2. BKSTI: Agency for Cooperation of Higher Education of Industrial Engineering, Indonesia

3. [Indian Institution of Industrial Engineering \(IIIE\)](#)
4. [International Federation of Engineering Education Societies \(IFEES\)](#)
5. [Pakistan Society of Industrial Engineers \(PSIE\)](#)
6. [Society of Cost and Quality Engineers \(SCQE\)](#)

1. [Advent2 Labs Consultation Pte Ltd, Singapore](#)

Attendance Certificates will be provided for conference participants. Continuous Education Unit (CEU) is available. IEOM Society International will provide some awards and recognition at the 2019 IEOM Bangkok event.

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Conference Chairs

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Dr. Ahad Ali, Lawrence Technological University, Southfield, Michigan, USA

Honorary Chair

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Industry Solutions Chairs

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Masaru Tezuka, Hitachi Solutions East Japan, Ltd., Japan

Special Track on Industry 4.0 for SMEs Chair

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Dr. Shekar Babu, AMRITA School of Business, Bangalore, India

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- Lt Kol Zamri bin Ismail, National Defence University of Malaysia

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- Prof. Ir. Dr. Mohd Khairul Anuar Mohd Ariffin, University Putra Malaysia (UPM), Selangor, Malaysia

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Dr.

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Yoshiki B. Kurata, Industrial Engineering Department, Technological Institute of the Philippines Quezon City, Philippines

IE / OM in Asia

Dr. Ho Hwi Chie, Binus University, Indonesia

Industrial Management

Dr. Pravin Tambe, Associate Professor, Department of Industrial Engineering, Shri Ramdeobaba College of Engineering and Management, Nagpur, India

Industry Best Practices

- Edly Ramly, Lean Six Sigma Master Black Belt, EFR Certification, Malaysia
- Masaru Tezuka, Hitachi Solutions East Japan, Ltd., Japan

Information Technology and Information Systems

Prof. Sukhjeet Singh, Guru Nanak Dev Engineering College, Ludhiana, Punjab, India

Inventory Control and Management

Dr. Salvatore Miranda, University of Salerno, Italy

Lean and Six Sigma

- Dr. Bernardo Villarreal, Universidad de Monterrey, Mexico
- Edly Ramly, Lean Six Sigma Master Black Belt, EFR Certification, Malaysia
- Abdullah Y Dhafer, Aramco, Saudi Arabia

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Dr. Wahyudi Sutopo, Universitas Sebelas Maret, Surakarta, Indonesia

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- Dr. Noha Mostafa, Industrial Engineering Department, Zagazig University, Egypt
- Dr. Wisnu Aribowo, ITB, Indonesia

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Dr. Wichai Chattinnawat, Chiang Mai University, Thailand

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- Dr. Magdy Helal, American University of the Middle East (AUM), Kuwait

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Dr. Jafri Mohd Rohani, Universiti Teknologi Malaysia

Operations Management

- Dr. Youssef Boulaksil, United Arab Emirates University, Al Ain, UAE
- Dr. Fernando González Aleu, Departamento de Ingeniería, Universidad de Monterrey, Mexico

Operations Research

- Prof. Rene Estember, Mapua University, Philippines
- Dr. Michael Mutingi, National University of Science & Technology, Windhoek, Namibia

Optimization and Mathematical Sciences

- Dr. Md. Haider Ali Biswas, Khulna University, Bangladesh
- Dr. Bhavin J. Shah, Indian Institute of Management Indore, Madhya Pradesh, India
- Dr. Kuldeep Chaudhary, Department of Mathematics, Amity Institute of Applied Sciences, Amity University, Noida

Product Design and Development

Dr. Abdalla Alrashdan, Alfaisal University, Riyadh, Saudi Arabia

Product Lifecycle Management (PLM)

Dr. Ali Allahverdi, Kuwait University, Kuwait

Production Planning and Control

Dr. Gede Agus Widyadana, Petra Christian University, Indonesia

Project Management

- Dr. Ammar Aamer, Sampoerna University, Jakarta, Indonesia
- Bob Mathur, Phillips 66 Refinery (Exxon), Linden, NJ, USA

Quality Control and Quality Management

Dr. Ferdous Sarwar, IPE, BUET, Dhaka, Bangladesh

Reliability and Maintenance

Dr.-Ing. Zied Hajej, Université de Lorraine, France

Sensors and Sensing Systems

Dr. Mukti Rana, Delaware State University, USA

Service Engineering and Service Management

Dr. Kannapha Amaruchkul, National Institute of Development Administration, Thailand
Dr. Surendra Kansara, Symbiosis Institute of Operations Management (SIOM), New Cidco, Nashik, Maharashtra, India

Software Testing and Quality Assurance

Professor Mohammed Mannan, SSA and Adjunct Professor of UDC

Statistical Process Control

Engr. Maricar M. Navarro, Industrial Engineering Department, Technological Institute of the Philippines Quezon City, Philippines

Supply Chain Management

Dr. Shao Hung Goh, Singapore Institute of Management (SIM) University, Singapore

Sustainability in Supply Chain, Enterprise Operations and Strategies including Food Supply Chain

- Prof. Jose Arturo Garza-Reyes, Derby Business School, University of Derby, UK
- Dr. Vikas Kumar, Bristol Business School, University of the West of England, UK

Sustainability and Green Systems

Dr. Asela K. Kulatunga, University of Peradeniya, Sri Lanka

Sustainable Manufacturing

Dr. Sambil Charles Mukwakungu, University of Johannesburg, South Africa

Dr. Bikram K Bahinipati, Professor – Operations Management Area, Xavier Institute of Management Bhubaneswar (XIMB), Bhubaneswar, India

Systems Dynamics

Dr. Mahdi Bastan, University of Eyvanekey, Garmsar, Iran

Systems Engineering

Dr. Olumuyiwa Asaolu, Department of Systems Engineering, University of Lagos, Nigeria

Technology Management

Dr. Norizah Mohamad, Universiti Sains Malaysia (USM), Pulau Pinang, Malaysia

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ID 094 Assessment of accessibility to a facility using a Geographic Information System: Case study of a food desert problem in a suburban area of Tokyo

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ID 097 The Development of the Maturity Model to evaluate the Smart SMEs 4.0 Readiness

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ID 100 Sustainability Framework for Farm Level Cotton Supply Chain Management

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ID 101 Dehydration And Sieving to 150 Microns Process of Melon Seed

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ID 109 Cost Oriented Failure Consequence Analysis of Machine Components- A Case Study

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ID 110 Managing Production and Sales of Refurbished Products under Capacity Limitations

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ID 111 Location model minimizing distances between EV charging stations

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ID 112 Fleet management through Vehicle Routing Problem and Multi Depot Vehicle Scheduling Problem: A Literature Review

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ID 113 Decrease Scrap of Railroader Axle on Carajás Railroad

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ID 114 Success Factors for ERP Implementation: a Systematic Literature Review

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ID 115 Optimisation of Distribution System in the Retail Industry: An Australian Retail Industry

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ID 117 Redesign of the Raw Material Collection System for the Reduction of the Integrated Total Costs by Ton in a Steel Company

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ID 119 A Drivers' Performance Assessment Model Based on Fuel Economy Measurements

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ID 122 A methodology for combined maintenance decision with quality control and production scheduling for multi machine system

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ID 123 Study on the Classification of Network

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ID 132 A Study of the Design for Trolley School Bag of Elementary Children in Grades 1-3 Using the NIOSH Lifting Equation

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ID 133 A Study of the Design for Trolley School Bag of Elementary Children in Grades 1-3 Using the National Institute for Occupational Safety and Health (NIOSH) Lifting Equation

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ID 134 Hypothesis Combination using Genetic Algorithm

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ID 135 Multiperiod Reliable Uncapacitated Facility Location Problem

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ID 136 Proposal of k-principal points for Binary Data by Introducing a Dendrogram

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ID 137 Factors Affecting the Performance of Cold Chain for Export of Thailand's Longan

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Ik-Whan Kwon, Ph.D., Professor Emeritus, Saint Louis University, U.S.A.

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ID 147 Throughput Rate Calculation by Cycle Time Modeling for Multi Aisles ASRS Using Timed Petri Nets

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Samir Hamacl, Quartz Laboratory (EA 7393), ECAM-EPMI, Cergy-Pontoise, France

ID 148 A Knowledge Management Approach to Compare and Develop the ASEAN University Credit Transfer System in Thailand

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ID 149 Collaborative Supply Chain in Auto Service in India

Debabrata Bhattacharjee, Country Head, Indian Oil Corporation Limited, Yangon Branch, Myanmar

ID 150 A Workplace Assessment for Visually Impaired and Blind Massage Therapists of a Massage Therapy Franchise in Metro Manila, Philippines

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ID 151 City Carbon Footprint Adaptation on Green Supply Chain and Logistics of Food Production and Consumption

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ID 152 Decontamination of mercury, cadmium and lead

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ID 153 Green Manufacturing Adoption Framework for Small and Medium Enterprises in Indonesia

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ID 154 A Markovian Perspective of Airport Departure Process

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ID 155 Systems Thinking View on Impact of Single Common Tax on Warehousing Industries in India

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ID 156 Mercury, Cadmium and Lead Removal from Contaminated Water by Processed Lemon Peel

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ID 157 Productivity in the use of beer foam

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ID 158 Mercury, Cadmium and Lead Removal by Processed Orange Peel

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ID 167 An Efficient Storage Allocation in Warehouse to Minimize Travel Distance of Pickers

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ID 168 Implementation of JIT in sewing section of a garment industry in Bangladesh to increase productivity

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ID 169 Chemical cleansing process for pipelines with servomechanisms

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ID 170 locating an Urban Distribution Center based on Road Safety

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ID 175 Real-time Fuzzy Control of the Assembly Line

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ID 176 Analysis Forecast Production Model: A Mexican Family Firm Proposal

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ID 200 Performance-Based Contracts for Energy Efficiency Projects

Sam Aflaki, HEC Paris – Operations Management and Information Technology

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ID 201 Creation of a RFID to improve productivity and Inventory Control

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ID 202 Operational Excellence: Concept Review and Meaning Restructuration

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ID 203 Performance and Optimization of Service Rates & Servers for Closed Finite Queueing Systems

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ID 204 Comparison between Hadoop and Spark

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ID 205 Are EGGS what you actually think: Here's something interesting you might have no idea!

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ID 206 Creating a KPI Tree for Monitoring and Controlling Key Business Objectives of First Mile Logistics Services

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ID 216 How Sustainable is Short Food Supply Chains? A Comprehensive Systematic Review

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ID 217 The Role of Program Advisory Board in Elevating the Degree Program Content

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ID 226 Musculoskeletal risk assessment among the male workers engaged in craft sectors of Jaipur, India

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ID 232 Time Driven Activity Based Costing in Outpatient Logistics

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ID 234 Application of Value Stream Mapping to Improve Financial Performance of a Production Floor: a Case Study

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ID 235 Development of an Online Blood Management System

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ID 236 A Train Cabin Design for Persons with Mobility Impairment and Special Needs: An Ergonomic Intervention

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ID 237 Logistic Strategy to Face Disruption in Freight Multimodal Transportation Network

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ID 238 A Cross-Sectional Study on Occupational Risk Factors of BPO Agents in the Philippines

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ID 239 A method to ensure IE Standards, Capacity Planning and Actual Measurement in perfect synchronization for right investment decision

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ID 240 Requirement Analysis for SMART Supply Chain Management for SMEs

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ID 241 Field study to identify requirements for smart logistics of European, US and Asian SMEs

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ID 249 Implementation of Overall Equipment Effectiveness (OEE) in Garment Manufacturing Industry

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ID 250 Photovoltaic plant Production and Maintenance Forecast

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ID 251 Simulation-based Optimization Model to Enhance Petroleum Distribution Network in Sri Lanka

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ID 252 Distributed Job Scheduling Using Multi-Agent System

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ID 253 Iterated Local Search in Physician Scheduling problem

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ID 254 Application of Lean Manufacturing at Warehouse with Simulation Approach

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ID 255 Designing Supervisory Policies that Avoid Livelocks in Manufacturing- and Service-Systems Modeled using General Petri Nets: A Tutorial using an Illustrative Example

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ID 256 A New Approach for Classifying Cross-functional Teams in Product Development Projects

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ID 257 Modeling and Analyzing Interrelationships among Project Success Factors and Criteria

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ID 258 Structuring Project Interdependencies into a Simple Graphical Hierarchical Model

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ID 259 The Influence of Customer's Belief about E-service Delivery Process on Behavioral Intentions: The Mediating Role of Attitude in a B-A-I Model

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ID 260 Corporate Sustainability Performance Measurement: A Systematic Review and proposal of an indicator Grid for Manufacturing Companies

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ID 261 Modelling the Effects of Friction on Tool-Chip Interface Temperature During Orthogonal Cutting of Al6061-T6 Aluminium Alloy

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ID 262 Reflections on Teaching, Research, and Service of a Faculty Member for Those Transitioning into a University Tenure Track Faculty Position

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ID 263 Micromechanism and Failure Analysis of INCONEL601

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ID 264 Multi-level network planning for blood supply for critical conditions

Sahra Mahdavi and Seyyed Mehdi Sajadifar, Department of Industrial engineering, University of Science and Culture, Iran

ID 265 Generalization Model for Product Development Time in various Market Properties

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ID 266 Customer economics trust in Business using Instagram

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ID 267 Selection and scheduling of interdependent projects using a modified genetic algorithm

Manish Kumar, M L Mittal, Gunjan Soni and Dheeraj Joshi, Department of Mechanical Engineering, Malaviya National Institute of Technology, Jaipur, India

ID 268 Random Location under Fixed Zone Storage Strategy – A Case Study of Automobile and Electronic Parts Manufacturing Factory

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ID 269 A Fuzzy AHP Approach to Evaluate Contributing Factors in the Occurrence of Adverse Events in Philippine Hospitals

Jane Frances Cartalla, Kenneth Aynrand Montoya, Shiela May Suyo and Giselle Joy Esmeria, Industrial Engineering Department, De La Salle, University Manila

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ID 270 Impact of Business Process Reengineering of Reverse Logistics for Improving Supply Chain Performance: A Conceptual Framework from a Systematic Review of Literature

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ID 271 Mathematical Model of Average waiting time for an Elevator Based on Stochastic Process

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ID 272 Optimization in Personnel Scheduling for Local Content Verification

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ID 273 A Strategy of Local Content Enhancement in Petroleum and Natural Gas Industry

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ID 280 Multi-period Temporary Depot Location Problem in Flood Natural Disaster Response

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ID 281 Developing a Roadmap to Become a World Class Manufacturing Company: A Case of Process Industry in India

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ID 284 Present Scenarios of Energy Utilization in Bangladesh

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ID 291 Solving Multi-Objective Assignment Problem with Decision Maker's Preferences by Using Genetic Algorithm

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ID 292 Comparative Study of Systemic Modeling Models for Road Safety

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ID 293 An Optimization-based Approach Model for the Improvement of the Performance of Emergency Medical Service Ambulances

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ID 295 A rough-set based-approach for anticipating competitor's decisions

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ID 296 Suitability of Industry 4.0 Concepts for Small and Medium Sized Enterprises: Comparison between an Expert Survey and a User Survey

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ID 297 Research Advances in Intelligent Transportations Systems (The Case of Advanced Public Transportation Systems)

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ID 298 Location of an Urban Distribution Center Based On Ghg Emissions

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ID 299 Identification of health system stakeholders in Morocco

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ID 300 Challenges of Total Quality Management in Higher Education Institutions

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ID 319 Design And Implementation of Automation for Plant Nursery Process Time Reduction

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Albertus Retnanto, Ph.D. and Mohamed Idris, Petroleum Engineering, Texas A&M University at Qatar, Doha, Qatar

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ID 381 Implementing DHS algorithms using Artix-7

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ID 382 Investigating the Adoption of Internet of Things Technology Using Agent Based Simulation

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ID 383 Circular Economy in Industry: Some Insights and Directions to Implement Circularity

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ID 384 Customer Expectations Analysis on Aircraft Maintenance Outsourcing Companies

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ID 385 Numerical Simulation for Shoreline Erosion by Using New Formula of Longshore Sediment Transport Rate

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ID 386 Application of Spatial Weighting Matrix of GSTAR by Using CLARANS Clustering on Farmer Exchange Rates in 32 Provinces in Indonesia

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ID 387 The LASSO (Least Absolute Shrinkage and Selection Operator) Method to Predict Indonesian Foreign Exchange Deposit Data

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ID 388 The Completeness of p -Summable Sequences as 2-Normed Spaces

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ID 389 Application of Graph Hamilton on Determining the Shortest Route of Trans Metro Bandung

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ID 390 Numerical Simulation of Interferon Alpha ($INF-\alpha$) in Mathematical Model of Immunotherapy

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ID 391 Analysis Students Abilities in Completing Mathematical Problems Dimension Three in Junior High School

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ID 392 Streamlining the Flow of Production System through Elimination the Waste of the Overburden (Muri) for Manual Handling Process

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ID 393 Applications of Arduino Based LFR

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ID 394 Opportunities for Use of Blockchain Technology in Supply Chains: Australian Manufacturer Case Study

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Jay Daniel, Derby Business School, University of Derby, UK

ID 395 Design of Seven Level Dynamic Voltage Restorer For Voltage Sag And Harmonics Mitigation

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ID 396 Application of Statistical Process Control on Sunbless Industrial Corporation

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ID 397 The Capacitated Team Orienteering Problem

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ID 398 Engineering Education through Students Engagement in Virtual Learning Space

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ID 399 Linking knowledge sourcing, transformation and exploitation activities for innovation: Evidence from UK manufacturing firms

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ID 400 Improving the Fabrication and Welding Workshop at Kuwait Oil Company for Better Worker Performance by Using Digital Human Modeling and Simulation

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ID 401 Developing a Mobile Application for Safety Engineers for Detailed Hazard Analysis

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ID 402 Food Waste in Supply Chains: A Literature Review

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ID 403 A Technology Foresight Perspective on Household Waste Management Practices

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ID 404 Service Quality to E-Service Quality: A Paradigm Shift

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ID 405 Blood Supply Chain Challenges: Evidence from Indonesia

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ID 406 Few Refinements to Capacitated Plant Location Problem

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ID 407 Renewable Energy Management: Technical and Economic Evaluation of an Optimized Photovoltaic System

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Abdul Kadir Hamid, Electrical and Computer Engineering Department College of Engineering, University of Sharjah, Sharjah, UAE
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ID 408 Design Optimization of Equipment Controls Setup and Workstation Tables for the Remote Production Taping of a Media Broadcasting Company

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ID 409 Few Refinements to Simple Plant Location Problem

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ID 410 Development Of Internal Quality Assurance System Iso 9001: 2008 Based On Iwa 2: 2007 Using Web-Based Document Management Control (DMC) Applications

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ID 411 Optimization of Biogas Production from sewage sludge

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ID 412 Biochemical Methane Potential Analysis using Cow dung, Chicken manure and Pig manure under Mesophilic Conditions

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ID 413 Increasing Productivity in Garments Manufacturing through Time Standardization and Work Measurement

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ID 414 Statistical Analysis in Measuring Employee Performance at Department Store

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ID 415 Analysis of the Efficiency of Company's Strategy by Dismissing Employees and Replacing Them with the Home Industry

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ID 416 Do E-Satisfaction And E-Trust Affect Online Repurchase Intention?

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ID 418 Seal Slurry Analysis Based On Asbuton Addition and Cement Filler Variation

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ID 419 Utilitarian and Hedonic Motivations: Its Influences on Search and Purchase Intention in Instagram

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ID 420 Indonesia Airport, Passanger and Aircraft impact on Regional Budget (APBD)

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ID 421 Plastic Waste of Low Density Polyethylene (Ldpe) Types in Asphalt Mixture

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ID 422 Phenomenological Study of ERP-Based PDT Implementation in Enhancing Firm Performance

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ID 423 The Behavior and Entrepreneurial Intentions of the Millennia Generation of Indonesia, Studies in Surabaya City Students

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ID 424 Airport, Passenger and Aircraft supporting to Regional Growth

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ID 449 Exploring the efficacy of blended learning and innovative assessments in town planning students at the University of Johannesburg

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ID 459 On Applying Big Data to Transform the Inspection Lines

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ID 464 Reducing Screen Printing Lead Time: A Quality Control Circle Approach

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ID 465 Academic - Industry Partnership to Develop Tomorrow's Engineering Innovators

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ID 466 Development of Post-Consumer Polymer Suppliers

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ID 467 Optimal Control Applied to an Economic Model for Reducing Unemployment Problems in Bangladesh

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ID 469 An Interactive Analytic Hierarchy Process for Product Recommendation: A Case Study in Studio Recording

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ID 470 Effects of Working Environment and Stress on Sick Building Syndrome among Manufacturing Employees

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ID 473 Analysis Of Designing Job Shop Scheduling In Pt. Harmony Of Four Selaras With Tabu Search Algorithm Method To Minimize Production Makespan

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ID 477 Recycling Enhancement Efforts Using Mobile Application: Novel Approach in Penang, Malaysia

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ID 478 Performance Evaluation of Integrated Moisture Sensor with ZigBee Mesh Network for Automated Irrigation System

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ID 479 Factors Influencing Knowledge Transfer activities in Enterprise Resource Planning Success for Food Manufacturing

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ID 480 Incorporating Dynamic Potential market in Innovation Diffusion Model Using Stochastic Differential Equation

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ID 487 Innovative Undergraduate Degree Programs in Data Science and Business Analytics

Shahram Taj, Florida Polytechnic University, Lakeland, Florida, United States

ID 488 The Design Of Hybrid Flowshop Scheduling System With Nawaz Enscore Ham (Neh) And Campbell Dudek Smith (Cds) Algorithm To Minimize Makespan In Pt. Plasindo Elok

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ID 489 State of Model Risk: A Comprehensive Review of Model Validation and Model Risk Management Approaches in the Age of Machine

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ID 490 Stochastic Analysis of a Three Unit Series Parallel System

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ID 491 Sustainable Construction through the Application of Lean Principles

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ID 492 Sustainable Model Impact of Reclamation in Coastal North Jakarta (Case Study: A Fishing Village in Kamal Muara, Penjaringan)

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ID 493 Value-at-Risk and Modified Value-at-Risk under Asset Liability by Using Time Series Approach

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ID 494 Reinsurance Loss Model at Individual Risk for Short Term in Life Insurance

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ID 495 A New 3-D Chaotic System with Three Nonlinearities, its Adaptive Synchronization and Circuit Simulation

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ID 496 A New 4-D Hyperchaotic System with a Two-Scroll Attractor, its Adaptive Control and Circuit Simulation

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ID 497 Numerical Simulation of Finite Difference Time Domain (FDTD) for Solving the Boundary Value Problem (BVP) in Earth Layer

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ID 498 The Application of Floyd-Warshall Algorithm in Solving Shortest Path Problem for Fire Evacuation System at High Rise Building (Case Study at eL Royale Hotel Bandung)

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ID 499 Regional Lagging Analysis in Indonesia Using Binary Logistic Regression

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Sukono and Herlina Napitupulu, Department of Mathematics, Faculty of Mathematics and Natural Sciences, Universitas Padjadjaran, Indonesia
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ID 500 Profile of West Java Province Based on School Participation Rate Using Biplot's Principal Component Analysis

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ID 501 Identification of Countries that Have Similarities with Indonesia in the Context of Rice Crisis Using Multidimensional Scaling

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ID 502 Grouping of Regencies and Cities in West Java Using the Biplot's Principal Component Analysis

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ID 503 Listing all potential maximal cliques of a graph

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ID 504 Eigenvalues and the max-cut problem

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ID 507 New Ordering Approach Specific Airline Industry

Redemtor V. Cariño, Master of Science in Industrial Engineering Management, Polytechnic University of the Philippines

ID 508 The Identification of Material Management Risk Factors Affecting to The Time Performance in Fly Over Project Construction

Hafnidar A. Rani and Tamalkhani Syammaun, Civil Engineering Department, Faculty of Engineering, Universitas Muhammadiyah Aceh, Banda Aceh, Aceh, Indonesia

ID 509 Problems of demand and effects in portfolio based selection of utility functions

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Indonesia

Abdul Talib Bon, Department of Production and Operations, University Tun Hussein Onn Malaysia, Malaysia

ID 513 Successful Implementation of Separate Layer Steam Injection to Enhance Oil Production from Comingle Layers- FNE-28 Case Study

Husham A. Ali Elbaloula Petro-Energy E&P, Dr. Tagwa A. Musa –Sudan University of Science & Technology, Luo Shengyong – GWDC

ID 514 Comparing Products and (Medical) Services on Few Organizational Variables: A Theoretical Framework

Dr. Sheela R Sharma, Rama Medical College, Mandhana, Kanpur, India

Prof. RRK Sharma and Ajay Jha, Dept of IME, IIT Kanpur, Kanpur, India

ID 515 Management Control Systems (MCS) in Hospitals

Dr. Sheela R Sharma, Rama Medical College, Mandhana, Kanpur, India

Prof. RRK Sharma and Ajay Jha, Dept of IME, IIT Kanpur, Kanpur, India

ID 516 ERP For Service Sector And Medical Service

Dr. Sheela R Sharma, Rama Medical College, Mandhana, Kanpur, India

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ID 517 Multi Agent System For Hospitals

Dr. Sheela R Sharma, Rama Medical College, Mandhana, Kanpur, India

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ID 518 Literature review of Dynamic Vehicle Routing Problem and future perspectives

Kaadiri Yahia and Omar Drissi Kaitouni, Engineering, Management and Systems' optimization Laboratory, Mohammadia School of Engineers, Avenue Ibn Sina B.P 765, Agdal -Rabat

ID 521 Data Screening Technique for Developing a Crude Oil Price Forecasting Models for Petroleum Industry

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ID 522 ASEAN 2025 and KM Approach to Improve Business Lawyer Competency: A Case Study of Chiang Mai University

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ID 523 Strategy for Developing MSMEs Performance Using Balanced Scorecard Model Measurement Based on Information Technology

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ID 524 Optimal Investment Timing and Liquidity

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ID 525 Controlling Schedule of Fiber to the Home (FTTH) Project Using Critical Path and Crashing Method

Catur Fajri Augyhana, Ika Arum Puspita and Wawan Tripiawan, Industrial Engineering, Industrial and System Engineering Faculty, Telkom University, Bandung, 40257, ID

ID 526 A Principal Criteria Searching Approach Based Leanness Assessment Method Considering Industrial Diversity

Geng Cui, Fei Xie and Cunrong Li, Department of Industrial Engineering, School of Mechanical and Electronics Engineering, Wuhan University of Technology

ID 527 Organizational Readiness to Change in Research Institute Case Studies

Mia Rahma Romadona, Research Center for Development of Science and Technology, Indonesian Institute of Sciences, Jakarta, Indonesia

ID 530 A New Metaheuristics for Solving Traveling Salesman Problem: Partial Comparison Optimization

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ID 531 A Strategic Model to Improve the Last Mile Delivery Performance in E-commerce Parcel Delivery

Gayani Bopage, Julian Nanayakkara and Kasuni Vidanagamachchi, Department of Industrial Management, Faculty of Science, University of Kelaniya, Sri Lanka

ID 533 Application of ECRS Technique to Reduce Waste in Case of Detergent Packaging Process

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ID 534 Role of IOT and Big Data Science in Reusable Packaging Logistics Optimization

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ID 535 The Completeness of p -Summable Sequences as 2-Normed Spaces

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ID 536 Application of Spatial Weighting Matrix of GSTAR by Using CLARANS Clustering on Farmer Exchange Rates in 32 Provinces in Indonesia

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ID 537 Application of Graph Hamilton on Determining the Shortest Route of Trans Metro Bandung

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ID 538 The LASSO (Least Absolute Shrinkage and Selection Operator) Method to Predict Indonesian Foreign Exchange Deposit Data

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ID 539 Analysis Students Abilities in Completing Mathematical Problems Dimension Three in Junior High School

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ID 540 Developing MSMEs' Businesses Performance Using Balanced Scorecard Model Measurement Based on Information Technology

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ID 541 100% Reduction Of Ogp Inspection Waiting Time At Xyz Electronics Corporation Using Monte Carlo Simulation, Heijunka Device And Military 105e Sampling Standard

Mary Rose O. Arnejo, Department of Industrial Engineering, Cebu Institute of Technology - University, Cebu City, Philippines

ID 542 A Critical Review on the Drivers and Barriers for Enabling Smart Cities

N.S. Jayasena, H. Mallawaarachchi and K.G.A.S. Waidyasekara, Department of Building Economics, University of Moratuwa, Sri Lanka

ID 543 Strategies to Adopt Zero Waste Concept in the Construction Industry

K.L.A.K.T. Liyanage, K.G.A.S. Waidyasekara and H. Mallawarachchi, Department of Building Economics, University of Moratuwa, Sri Lanka

ID 544 Performance Evaluation of Sustainable Innovation Practices in Food Supply Chain Using Best-Worst Method

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Venkata Seshachala Sarma Yadavalli, University of Pretoria, South Africa

ID 545 An Interpretive Structural Model for Analyzing the Impact of Sustainability Driven Supply Chain Strategies

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Jyoti Darbari, Department of Mathematics, Lady Shri Ram College, University of Delhi, India

Vernika Agarwal, Amity International Business School, Amity University, Noida, Uttar Pradesh, India

ID 546 Waste Plastic Material As An Additional Material For Hollow Foundation Test Concrete

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ID 547 Development of Food Safety Plan for Food Parks in the Philippines

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ID 548 An Ergonomic Design of Birthing Chair for Public Maternity Hospitals in the Philippines

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ID 549 Ergonomic Design of NLEX Toll Booth in the Philippines

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ID 550 Prioritization of Service Quality Dimensions towards Customer Retention for Casual-Dining Restaurants

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ID 551 Predictive Model Affecting the Fatigue Condition of Drivers in the Philippines

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ID 552 Development of Supply Chain Model for Small Scale FarmerProducers of the Carrageenan Industry in the Philippines

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ID 553 Effects of Internal and External Sources of Distraction to the Driving Performance of Filipino Drivers

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ID 554 In-Depth Analysis of Workplace Accidents in Food Processing Company in the Philippines

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ID 555 Good mechanism for better live

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ID 556 Analysis Using of Lean Manufacturing to Minimize Waste

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ID 557 Cost Reduction in Case of Forklift's Tire Replacement using VA/VE Technique

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ID 558 Factors Affecting the Performance of Cold Chain for Export of Thailand's Longan

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ID 559 A Data Analytics Model of Bankability versus Economic Factors: East Java Region Case

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ID 560 Performance Improvement of Shrimp Feed Raw Materials in Green Supply Chain

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ID 561 Integration of Contract and Spot Market Carrier under Demand Uncertainty

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ID 562 Carbon Pricing as a Policy Instrument to Reduce Energy Based Emissions in Apparel Sector

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ID 563 Issues in Implementing Business Process Reengineering (BPR) Projects

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ID 565 An Assessment for the Use of Green Building Information Modelling for Sustainable and Green Buildings – Sri Lankan Perspective

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ID 566 Service Quality Improvement in Courier Service: Need for Lean Principles

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ID 567 E-Toll Information Technology In Gto And Hybrid In Toll Gate Menanggal – Surabaya

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ID 568 A reverse logistics network optimization model for residual OTR tires from the mining industry: A Colombian case study

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ID 569 The Improvement of Technology Utilization in The Framework of the Competitiveness and Sustainability of Indonesia Palm Oil Industry

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ID 570 Integration of 360-degree Feedback Methods and AHP for Employee Performance Measurement

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ID 571 Conflict Avoidance in Construction Stage through Proper Practice in Pre Contract Stage

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ID 572 Mathematical Modeling to Predict the Mechanical Properties of Hot Rolled Steel Sheets

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ID 573 Combining SWOT and PESTLE Model to Assess Kaskus Business Model

Widhiyaningrum, Abel Kristanto Widodo, Moh. Rizal Tahqiqi, A.A.S. Manik and Mahachandra J.M., Departement of Industrial Engineering, Faculty of Engineering, Diponegoro University

ID 574 Development Sophistication Degree of New Components of Technometrics Using Concept Mapping

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ID 575 The Impact of Green Supply Chain Management Practices on Operational Performance and Customer Satisfaction

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ID 576 Ability to Optimizing Shipping Line Operation using Information Technology- A Case Study in Sri Lanka

A.P Preethika Darshani, C.W. Chaturani Silva, Department of Decision Sciences, University of Sri Jayewardenepura, Nugegoda, Sri Lanka

ID 577 An Equity-based Positioning of Domestic Waste Collection Sites for an Equal Waste-induced Disaster Risk

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ID 578 Internet of Things, Big Data and Simulation as a Competitive Advantage in the New Age of Industry 4.0

Rafaela Soares dos Santos and Sandro Alberto Vianna Lordelo, Anhanguera University Center, Rio de Janeiro, Brazil

ID 579 Using Petri Net method for assessing safety barriers performance Case study: Oil and Gas Industry

Mouloud Bourareche and Rachid Nait-Said, Institute of Health and Occupational Safety, Laboratory of Research in Industrial Prevention (LRIP), University of Batna, Algeria

ID 580 Multi-Product Multi-Vehicle Inventory Routing Problem with Mixed Integer Linear Programming

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ID 581 Design and Development of Advanced Air Purifier Facial Mask

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ID 582 Digital Human Modeling in Ergonomic Risk Assessment of Working Postures using RULA

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ID 588 A Knowledge Management Approach to Compare and Develop the ASEAN University Credit Transfer System in Thailand

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ID 589 Industry 4.0 Gap Analysis for Thai Industries with Association Rules mining

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ID 590 The impact of late payments on the financial performance of a multi-echelon supply chain: a system dynamics modelling approach

Abdelaziz Berradou, Tarik Saikouk and Mohamed Hicham Salah Eddine, University of Rabat, Rabat, Morocco

ID 591 A Study Of Food Waste Behaviour In Tertiary Institution

Emy Ezura Bt. A. Jalil, Technology and Supply Chain Excellence Institute
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ID 592 The Determination of Patient Appointment Scheduling and Patients' Examination Room Assignment Policies: A Case Study

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ID 593 Implementation of Karakuri Kaizen to Improve Productivity and Ergonomics in Wire Rope Industry

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ID 594 DEA-cross efficiency approach for peer assessment of retail stores' efficiency

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ID 596 The Impact of Waste Management in the Hospitality Industry Johannesburg North, South Africa

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ID 597 Application of Data Mining for Exploring Hidden Patterns in Tuberculosis Patients

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ID 598 Factors Investigation for the Development of Medical Device towards Sustainable Product

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ID 599 Radio Frequency Identification Based Communication of Smart Grid with Advance Metering Infrastructure survey

Muhammad Nauman Sheikh, Department of Electrical Engineering, University College of Engineering and Technology (UCET), The Islamia University of Bahawalpur, Pakistan

ID 600 Analysis of new product development strategies between the green supply chain and non-green supply chain partners (case study: Doosheh Dairy Company)

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ID 601 Importance of Innovative Transformational Leadership on Employee Engagement in the Mining Industry

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ID 602 Factors Influencing The Success And Failure Of Small And Medium-Sized Enterprises In Tembisa Township, South Africa

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ID 603 Engineering Education and Self Dependence: A Nigerian Experience

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ID 604 Detection & Diagnosis Of Malignancy By Laser Induced Fluorescence Spectra (LIF)

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Mr. Nachiket Sachin Deole and Mrs. Manasi Vyankatesh Ghamande, Department of Engineering Sciences and Humanities, Savitribai Phule University, Pune, India

ID 605 Assessing the Effects of Sustainability Practices on Product Life Cycle- Clustering Approach

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ID 606 Supply Chain Management of Facility Operations and Maintenance Function in Apparel Sector

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ID 607 Maintenance Scheduling and Optimization of Wind Parks: Models and Methods

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ID 608 A Conceptual Framework to Optimise the Impact of Embodied Energy and Operational Energy in Buildings during the Design Stage

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ID 617 The Impact Of Customized Service And Guest Satisfaction In The Tourism And Hospitality Industry

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ID 618 Relief Demand Modeling Using Bayesian Approach to Coordinate Humanitarian Logistics Planning

Mohammad Anwar Rahman, Central Connecticut State University, New Britain, Connecticut, USA

ID 619 The Effectiveness of Total Quality Management and Operations Performance at a Bakery Firm in The City of Tshwane, Pretoria South Africa

Syria Sibongile Chauke, El Edoun and Charles Mbohwa, Quality and Operations Management, University of Johannesburg, RSA

ID 620 The Essence of Communication and Its Operationalisation On Managerial Effectiveness

Nkube Eva Masetlwa, El Edoun and Mbohwa, Department of Quality and Operations Management, University of Johannesburg, South Africa

ID 621 The Essence of Total Quality Management Philosophies in Business

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ID 622 Analyzing the Impact of Location Factors on Building Construction Cost in Sri Lanka

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ID 623 Development of The P I N T A R Concept for Designing Core Competencies Using The Malcolm Baldrige Performance Excellence Approach The Description Analysis At Third Party Logistics Company

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ID 624 Classification of Bearing Fault Location and Severity Using Cascade ANNs with Statistical and Spectral Features

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ID 628 Forecasting at completion: Introduction of new method and comparing it with the method of Earned Schedule

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ID 629 Feature Selection and Machine Learning Classification for Live P2P Traffic

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ID 630 Identification of Opinion Leadership: A Literature Review

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ID 631 An Equity-based Positioning of Solid Waste Collection Sites for an Equitable Waste-induced Disaster Risk

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ID 632 The Analysis of Pros and Norms of Outsourcing Logistics Operational Activities in the Construction Industry in South Africa

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ID 633 Human Error Assessment in the Accident Causations Experienced among Vehicle Drivers in the Philippines

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ID 634 Occupational Health and Issue in The Low Back Pain Among Filipino – Aged People Through Ordinal Logistic Regression

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ID 635 Conceptual Facebook Model to Mitigate the Problem of Obesity among Sudanese Females

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ID 636 What are the factors affecting the successful implementation of Industrial engineering projects or the application of Industrial engineering tools and techniques in mining in a South African context?

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ID 637 Design an optimal doctor scheduling system

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ID 638 Competency Mapping for Managers in Governmental Organizations by Shannon entropy

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ID 639 SMEs Managing Organisational Knowledge In The 4IR Era: A Case Study Of Developing Countries

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ID 640 Design Intervention in Maheshwar Handloom, MP, India

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ID 641 Fleet management through Vehicle Routing Problem and Multi Depot Vehicle Scheduling Problem: A Literature Review

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ID 642 Analysis of Student's abilities in Completing Mathematical Problems Dimension Three in Junior High School

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ID 643 Performance Assessment of Hardboard Material's Supplier in PT. Nutech Pundi Artha using Analytic Network Process (ANP) Methods

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ID 644 Production System Disturbances of Heavy Equipment Component Industry (Case Study at PT ABC)

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ID 645 Property Rights on Existing Reconstruction and Development Program Houses (RDP)- Literature review

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ID 650 Big Data Issues and Processing Techniques: A Comprehensive Survey

Aisha Shabbir, Kamalrulnizam Abu Bakar, Raja Zahilah Raja Mohd. Radzi and Sulaiman Azeem, University Technology Malaysia

ID 651 Theoretical examination of sustainability on low cost affordable housing and corporate governance

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ID 652 Pilot Study: Organizational Creativity in Indonesia's Creative Industries

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ID 653 Semiconductor's Automotive Burn-in Testing Improvement by Using Six Sigma

Norzima Zulkifli and Haresh Kumar Shanmugam, Department of Mechanical and Manufacturing Engineering, Faculty of Engineering, Universiti Putra Malaysia

ID 654 Optimization Model to Enhance the Petroleum Distribution Network in Sri Lanka

W.W.N. Sachini, W.M.S.K. Weerabahu and R. Wickramarchchi, Department of Industrial Management, University of Kelaniya, Sri Lanka

ID 655 Newsvendor Models and Biases under Ambiguity

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ID 656 Perceptions and Career Choices Linked to the UAE Youths Entrepreneurial Intention

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ID 657 Expansion Tale of Al Fanar Restaurant

Fauzia Jabeen, Abu Dhabi University, Abu Dhabi, United Arab Emirates

ID 658 Model-Based Engineering of a Process Wash Plant using SysML: Case study of beneficiation processes in a phosphate industry

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ID 659 Analysis of Inventory Control Planning for P-200 Chip (Semi Dull) Using Material Requirement Planning (MRP) Method at Pt. Indonesia Toray Synthetic

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ID 660 Gorelax: A User-Ergonomically Designed Backpack for Stress Prone Millennials in the Philippines

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ID 661 Role of Tourism IT Adoption and Tourism Risk Management Orientation On Collaborative Assets: Implications for Sustainable Tourism Supply Chain Performance

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ID 662 Influence of IOS Appropriation in Tourism Agility and Tourism Resilience Development: An Empirical Study

Santanu Mandal, Amrita School of Business, Amrita Vishwa Vidyapeetham, Coimbatore, India

ID 663 Advancement of Life Cycle Assessment Towards Eco-design In Ceramic Floor Tile Industry In Sri Lanka

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ID 664 Academic - Industry Partnership to Develop Tomorrow's Engineering Innovators

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ID 665 Big Data Tasks Execution Time Analysis Using Machine Learning Techniques

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Raja Zahilah Raja Mohd. Radzi, skudai, Malaysia
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ID 666 Analysing the Pros and Norms of Outsourcing Logistics Operational Activities in Construction in South Africa

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ID 668 Formulating a Strategic Management of Social E-Commerce through a Combination of SWOT and PESTLE Analysis : Case Study

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ID 669 Application of Spatial Weighting Matrix of GSTAR by Using CLARANS Clustering on Farmer Exchange Rates in 32 Provinces in Indonesia

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ID 670 The LASSO (Least Absolute Shrinkage and Selection Operator) Method to Predict Indonesian Foreign Exchange Deposit Data

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Zakka Ugih Rizqi, Islamic University of Indonesia, Yogyakarta, Indonesia

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ID 672 Lean Manufacturing and Ergonomics in the metallurgical industry: an integrated approach for performance improvement

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ID 673 AMBHigh: A User Ergonomic Mobile Learning Application Intended for Business Management Secondary Students in the Philippines

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ID 674 Heuristics for Course Planning in Degree Programs

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ID 675 Supply Chain Strategy for Ayamas Food Cooperation Sdn. Bhd.

Mohd Effendi Amran and Habibah Norehan Binti Haron, Razak Faculty of Technology and Informatics, Universiti Teknologi Malaysia, Kuala Lumpur, Malaysia

ID 677 Management of Waste Water in Meat Processing Sector: Case Study of Ekurhuleni Abattoir in Johannesburg

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ID 678 Red Bin Analysis – The Art of Problem Solving in Manufacturing Industry

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ID 679 Minimizing Mean Weighted Expected Tardiness by Integrating Preventive Maintenance and Production Scheduling Using Genetic Algorithm

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ID 680 A Quantitative Approach for Similarity Comparison of the Terminologies in Standard Documents

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ID 685 Personalized Product Recommendations on E-Commerce Websites with the use of Social Media

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ID 686 Data Mining in Healthcare Records: A Review Based on the Kind of Knowledge

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ID 688 The Influence of Organizational Culture on Students' Satisfaction in Saudi Arabia

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ID 721 The Effect of Classroom Questioning on Oral English Output of Junior High School Students

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ID 722 A Multi-Objective Generalized Intuitionistic Fuzzy Linear Fractional Inventory Model with Possibility and Necessity Constraints

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ID 723 SMOSA Optimization Approach to a Multi Objective Model for a Machine Tool Selection and Operation Allocation Problem in FMS

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ID 724 Modeling Analysis in Furniture Company by Using System Dynamics

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ID 748 Quality Improvement in Refrigerator Division for 1-Door Refrigerator with Implementation of Six Sigma and Data Mining Method

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ID 753 Occupational Health and Safety Issues among Workers in Stone Industries in North Karnataka

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ID 754 Optimization of Parameters for Sustainable Manufacturing Process – Special Focus on Machining Process

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ID 756 Stochastic Modeling of Rail Under-head Failure Risks

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ID 757 Ergonomically Design E-Book to Improve Comprehension and Retention

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ID 758 Develop Tourism Demand Forecasting Model using Artificial Neural Network

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ID 759 A Machine Learning based Intelligent Agent for Human Resource Planning in IC Design Service Industry

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ID 760 Models and Metaheuristics for the Pollution Traveling Salesman Problem

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ID 761 Entrepreneurial Competencies and Business Performance of Pontian Small Medium Enterprises

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ID 762 Understanding the Antecedents of Social Media Fatigue

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ID 763 Current Health Disease among Solid Waste Management Workers: A Case Study in Malaysia

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ID 764 Design and Development of a Decision Support System with Visual Analytics to Improve MRT Maintenance Operations

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ID 765 Pilot Study: Organizational Creativity in Indonesia's Creative Industries

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ID 766 Reasoning Types in Industrial Engineering/Operations Management Processes

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ID 767 Information Security for Hospital Information System Using COBIT 5 Framework

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ID 769 A Conceptual Framework on the Role of Road Safety Management Intervention in Overcoming Road Accident

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ID 770 Review of the Implementation Status & Associated Challenges for Industry 4.0 Transformation in Asian MSMEs

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ID 771 Measuring Utrecht Work Engagement Scale: Factor Analysis Approach in Telecommunication Sector

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ID 772 Increasing Productivity and Efficiency for Third Party Logistics Service

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ID 774: Problem Based Learning for Techno-economic Analysis for Logistics System Course: Case in a State-owned Warehouse

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ID 775 Preparation of Polyacrylamide Grafted onto Magnetic Cellulose as Flocculant in Wastewater Pre-treatment Application

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ID 776 Environmental Factor and Road Accident: A Review Paper

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ID 777 Learning 4.0: Connecting the Dots, Reaching the Unbleached by ICT Adoption in Education

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ID 778 Surfactant and Polymer-Nanoparticle Interaction with Heavy Crude Oil

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ID 779 The Capacitated Multiple-Allocation Hub Location Problem Model for Railway Logistics Transportation

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ID 780 The Project Based Learning Combined with Problem Solving Based Learning in Industrial Engineering Programs

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ID 781 Effect of Emotional Intelligence on Employee Work-Engagement and Career Satisfaction Using Thriving As a Mediator and Power Distance as a Moderator

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ID 782 Enhancing Firm Performance through Human Resource Management (HRM) Practices and HR Roles

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Choi Sang Long, Raffles University Iskandar

Mehran Doulatbadi, Visiting Senior Research Fellow, Meiji University

ID 783 Impact of Exploitative Leadership on Employee Outcomes and Moderating Role of Narcissism

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Abroo Murtaza, Riphah International University Islamabad

ID 784 Development of Framework for the Core Soft Skills and Competencies Required by Project Managers in Oil and Gas Industry

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Nasr Al Hinai, Sultan Qaboos University

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ID 785 Individual Characteristics Influencing Employee Innovative Behavior with Reward as Moderator in Universiti Teknologi Malaysia

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Autocorrelated Multivariate Control Chart in Cooking Oil Industry

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ABSTRACT

In this article will be discussed about the implementation of control chart in cooking oil industry. Cooking oil has some parameters of quality i.e. Free Fatty Acid (FFA), Peroxide Value (PV), Iodine Value (IV), color (Red and Yellow), Moisture Content, Cloud Point (CP), Cloud Stability (CS) and Freezing Point. The observed data of cooking oil quality parameters shows that the data is autocorrelated. Therefore, residual mapping based on forecasting results from the time series model is used to construct autocorrelated multivariate control chart. In the multivariate T^2 Hotelling control chart of the residual VAR model (2) for chemical factor has a upper control limit (UCL) value of 22.18 and a median of 3.60. The T^2 Hotelling control chart of the residual VAR model (2) for physical factors has a control upper control limit (UCL) of 21.59 and a median value of 3.63.

Keywords

quality control, multivariate control chart, autocorrelated.

1. Introduction

Quality becomes the main factor of consumer decisions to get a product, consumers tend to buy a product from a company which is considered more qualified than its competitors. There are several ways to improve product quality, one of them is to apply statistical process control (SPC). Shewhart (1931) developed statistical process control (SPC) techniques for the improvement and assurance of product and service quality. Statistical process control (SPC) is a methodology used for monitoring and reducing the variation in manufacturing processes and the main tools of SPC are control charts. Normally, SPC works under the assumption that observed data is independent. However, the advanced measurement technology, shortened sampling interval and the nature of processes, especially in continuous processes, e.g., chemical processes, the independence of each observation has been violated in many scenarios. The lack of independence among each sample usually comes in the form of serial autocorrelation (Kandananond, 2014). There are many situations in which the simultaneous monitoring or control of two or more related quality characteristics is necessary. Lu and Reynolds (1999) and Jarrett and Pan, (2007) studied quality control chart for monitoring multivariate autocorrelated control chart. Monitoring two or more quality characteristics independently can be very misleading. Process-monitoring problems in which several related variables are of interest are sometimes called multivariate quality-control (or process-monitoring) problems. The original work in multivariate quality control was done by Hotelling (1947) (Montgomery, 2009).

Cooking oil has some parameters of quality i.e. Free Fatty Acid (FFA), Peroxide Value (PV), Iodine Value (IV), color (Red and Yellow), Moisture Content, Cloud Point (CP), Cloud Stability (CS) and Freezing Point. Free Fatty Acid (FFA) is a parameter to determine free fatty acid content in a sample. In FFA analysis, Phenolphthalein (PP) indicator is used. FFA value in pure CPO is below 3%. Peroxide Value (PV) is a parameter to know the oxidation rate of oil. PV is calculated as millilitre of Sodium Tiosulfate which is used to bind free Iodine in every gram of oil. The greater the PV, the more oxidation occurs in the oil. The size of the PV will affect the quality of oil. Iodine Value (IV) is a parameter for measuring clarity in cooking oil. Cooking oil clarity is indicated by the number of double bonds contained. Color is a visual analysis used to measure the color of fats and oils using the Lovibond Tintometer. Cloud Point (CP) is a parameter used to find out the temperature when the oil is cloudy or obfuscated.

2. T² Hotelling Control Chart

In 1947, Harold Hotelling introduced a control chart that could map a multivariate observation known as the T² Hotelling control chart. The calculation of T² Hotelling's control chart for data with individual observations can be done using equation 2.1.

$$T^2 = (x - \bar{x})' S^{-1} (x - \bar{x}) \quad (2.1)$$

Where S^{-1} is the inverse of the covariant variant matrix and \bar{x} is the average vector. Calculation of variance and covariance matrix can be done by using equation 2.2.

$$S = \frac{1}{2} \frac{V'V}{(m-1)} \quad (2.2)$$

Where m is the amount of data and V can be calculated using equation 2.3.

$$V_i = x_{i+1} - x_i \quad i = 1, 2, \dots, m - 1 \quad (2.3)$$

Calculations for upper control limits (UCL) can be performed using equation 2.4 and lower control limits (LCL) using equation 2.5.

$$UCL = \frac{(m-1)^2}{m} \beta_{\alpha, \frac{p}{2}, \frac{(m-p-1)}{2}} \quad (2.4)$$

$$LCL = 0 \quad (2.5)$$

3. Model Vector Autoregressive

The VAR model is a quantitative forecasting approach that is usually applied to multivariate time series data. This model explains the interrelationships between observations on particular variables at a time with observations on the variables themselves at previous times and also their association with observations on other variables at earlier times (Wei, 2006). The general form of VAR is : (Hamilton, 1994)

$$y_t = c + \phi_1 y_{t-1} + \phi_2 y_{t-2} + \dots + \phi_p y_{t-p} + e_t$$

$$y_t = c + \phi(B) y_t + e_t \quad (2.6)$$

Where

$y_t = (y_{1,t}, y_{2,t}, \dots, y_{m,t})'$ is a variable vector of y sized $(m \times 1)$

$c = (c_1, c_2, \dots, c_m)'$ is a constant vector of size $(m \times 1)$

$e_t = (e_{1,t}, e_{2,t}, \dots, e_{m,t})'$ is a error vector of size $(m \times 1)$

ϕ = coefficient of var model, matrix $(m \times m)$

$t = 1, 2, \dots, n$

B = backshift operator

m = number of variables

p = order VAR

assumed $e_t \sim \text{IIDN}(0, \Omega)$ dan $E(e_t e_t') = \Omega$.

The VAR model in equation (2.9) if translated to four variables and autoregressive order p becomes

$$\begin{bmatrix} y_{1,t} \\ y_{2,t} \\ y_{3,t} \\ y_{4,t} \end{bmatrix} = \begin{bmatrix} c_1 \\ c_2 \\ c_3 \\ c_4 \end{bmatrix} + \begin{bmatrix} \phi_{1.11} & \phi_{1.12} & \phi_{1.13} & \phi_{1.14} \\ \phi_{1.21} & \phi_{1.22} & \phi_{1.23} & \phi_{1.24} \\ \phi_{1.31} & \phi_{1.32} & \phi_{1.33} & \phi_{1.34} \\ \phi_{1.41} & \phi_{1.42} & \phi_{1.43} & \phi_{1.44} \end{bmatrix} \begin{bmatrix} y_{1,t-1} \\ y_{2,t-1} \\ y_{3,t-1} \\ y_{4,t-1} \end{bmatrix} + \begin{bmatrix} \phi_{2.11} & \phi_{2.12} & \phi_{2.13} & \phi_{2.14} \\ \phi_{2.21} & \phi_{2.22} & \phi_{2.23} & \phi_{2.24} \\ \phi_{2.31} & \phi_{2.32} & \phi_{2.33} & \phi_{2.34} \\ \phi_{2.41} & \phi_{2.42} & \phi_{2.43} & \phi_{2.44} \end{bmatrix} \begin{bmatrix} y_{1,t-2} \\ y_{2,t-2} \\ y_{3,t-2} \\ y_{4,t-2} \end{bmatrix} + \dots \\ + \begin{bmatrix} \phi_{p.11} & \phi_{p.12} & \phi_{p.13} & \phi_{p.14} \\ \phi_{p.21} & \phi_{p.22} & \phi_{p.23} & \phi_{p.24} \\ \phi_{p.31} & \phi_{p.32} & \phi_{p.33} & \phi_{p.34} \\ \phi_{p.41} & \phi_{p.42} & \phi_{p.43} & \phi_{p.44} \end{bmatrix} \begin{bmatrix} y_{1,t-p} \\ y_{2,t-p} \\ y_{3,t-p} \\ y_{4,t-p} \end{bmatrix} + \begin{bmatrix} e_{1,t} \\ e_{2,t} \\ e_{3,t} \\ e_{4,t} \end{bmatrix}$$

4. Identification Model VAR

In principle, the identification of the time series multivariate model is almost identical to the univariate model of time series. The identification of the VAR model is based on the pattern or structure of the sample correlation matrix (MACF) matrix and the partial sample correlation function matrix (MPACF) after a precise transformation has been performed to stabilize the variant, or differencing to stabilize the mean. There is another way to determine the corresponding VAR order, in addition to looking at the MPACF pattern also consider the value of Akaike Information Criterion (AIC). A model is said to be better if its AICp value is the minimum. The equation to calculate AICp or AIC value on VAR (p) is

$$AIC_p = \ln \left(\left| \hat{\Omega}_p \right| \right) + \frac{2pm^2}{(n-p)} \quad (2.7)$$

With $\hat{\Omega}_p$ is the residual covariance matrix VAR order p.

5. Diagnostic test of VAR model

The diagnostic test can be divided into two parts, namely the parameter significance test and the model conformity test (consisting of multivariate white noise assumption assay and the normal multivariate distribution of the residual).

a. Significance test

A good VAR model is a model whose parameters are significant, or the parameter values are different from zero. In general, if $\phi_{i,jk}$ is a parameter of VAR, $i=1,2,\dots,p$ dan $j=1,2,\dots,m$ and $k=1,2,\dots,m$. $\hat{\phi}_{i,jk}$ is the estimated value of the parameter, and $SE(\hat{\phi}_{i,jk})$ is the standard error of the estimated value $\hat{\phi}_{i,jk}$, the parameter significance test can be done as follows

H₀: $\phi_{i,jk} = 0$ or VAR model parameter equal to zero

H₁: $\phi_{i,jk} \neq 0$ or VAR model parameter are not equal to zero

H₀ is rejected if the value of $|t_{hit}| > t_{\frac{\alpha}{2}, df=n-M}$, with M = number of parameters or by using p (*p-value*), is reject H₀ if *p-value* < α , with α is the level of significance error.

b. Test the suitability of model

The model conformity test includes model adequacy and assumption of the normal multivariate distribution of residuals.

1. Multivariate test White noise from residual.

Multivariate tests White noise is to ensure the residuals of the model are not correlated with each other. The test used is Portmanteau test.

2. Test of Residual Assumption of Multivariate Distribution

Assumptions to be met in VAR modeling are residuals that have a normal multivariate distribution. An examination of a normal multivariate distribution can be done by generating q-q plots of values :

$$d_t^2 = ((\hat{e}_t - \bar{e}_t)' \hat{\Omega}^{-1} (\hat{e}_t - \bar{e}_t)) t = 1, \dots, n \quad (2.8)$$

with

- t = t- observation
- \hat{e}_t = residual of each observation in the column vector
- \bar{e}_t = residual average vector of each column
- $\hat{\Omega}$ = residual covariance matrix
- n = number of variables

The hypothesis used is

H₀: normal multivariate distributed residuals

H₁: residuals are not normally multivariate distributed

H₀ fails to be rejected, if the value of $d_t^2 \leq \chi_{m,0.5}^2$ has a percentage over 50% of the amount data.

6. Methodology

Problem identification is done by observing the production process and visit several departments to collect information, mainly in the Quality Assurance department. After the problem information, hereinafter called problem formulation in this research is how to determine autocorrelated multivariate control chart on quality parameter of cooking oil. Furthermore, data is done in the Quality Assurance department to then performed data processing and data analysis. The data collected include data parameter of cooking oil. Test parameters of cooking oil in data processing are FFA, PV, IV, CP, and Color data (consist of Red and Yellow Color). After the data is collected, an autocorrelation test is performed and discarded on the data, followed by factor analysis to reduce the existing variables to less. After forming several factors, the formation of time series model where the residual result from time series model which then made multivariate map and will be analyzed.

7. Result and Discussion

7.1. Autocorrelation test

Autocorrelation test is used to know whether there is a correlation of each variable with time changes. The autocorrelation test of each variable can be seen visually through the graph plot ACF (Autocorrelation Function). If there is a lag line (the blue vertical line) that exceeds the significant limit (the red horizontal line) then it can be concluded that the data is autocorrelated. Graph of autocorrelation of test parameters of cooking oil can be seen in figure 1.

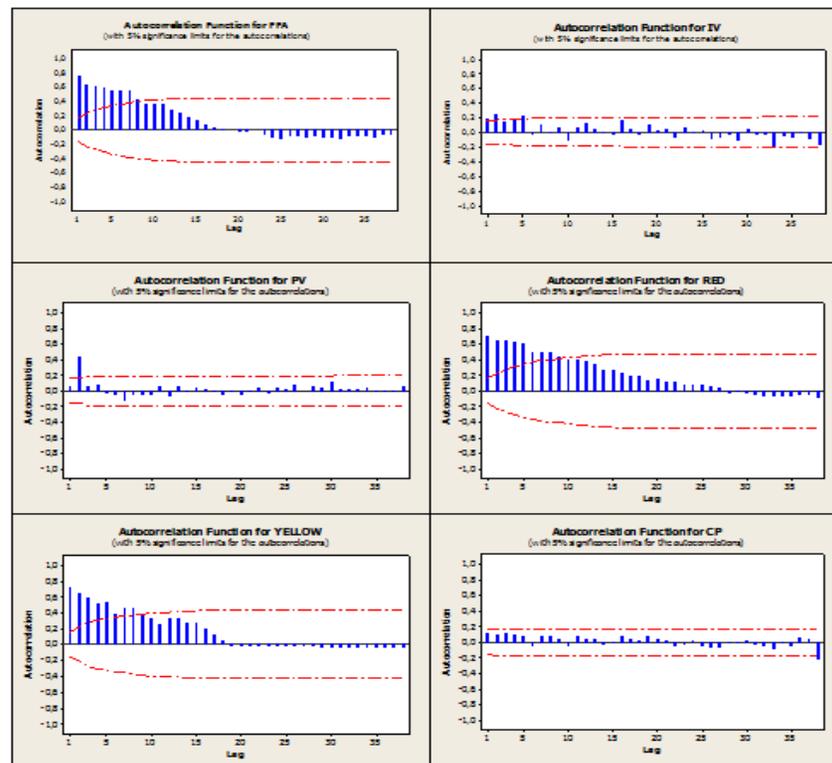


Figure 1. Plot ACF of six research variables

From the test results show that all parameters are autocorrelated. Thereby, the convention control chart is suitable to analyze the data. The data must be processed using VAR model.

7.2. Factor Analysis

Factor analysis test is conducted to see the number of factors formed from the overall parameter data. Factor analysis is a process an approach to find the relationship between a number of variables that are mutually independent one another so the number of initial variables can be grouped into several factors. The value of correlation between each variable with the factors formed can be seen in the component matrix table (Table 1) and rotated component matrix (Table 2).

Table 1. Component Matrix

Parameter	Component	
	1	2
FFA	,554	,509
IV	-,728	,517
PV	,239	-,456
Red	,790	,368
Yellow	,667	,409
CP	,757	-,475

Table 2. Rotated Component Matrix

Parameter	Component	
	1	2
FFA	,751	-,038
IV	-,231	-,863
PV	-,107	,503
Red	,843	,221
Yellow	,775	,110
CP	,280	,849

The matrix component from the rotation process shows a clearer distribution of variables. Grouping parameters to the factors is based on value of component in Table 2. The FFA parameter is grouped in factor 1 because the value component 1 (0,751) is larger than component 2 (0,038). Parameter IV is grouped in factor 2 because the value component 2 (0,863) is larger than component 1 (0,231). The FFA, IV, PV, Color Red, Color Yellow, and CP parameters have been grouped to 2 factors. Therefore the parameters are grouped into :

1. Physical factors consisting of parameters FFA, Color Red and Color Yellow.
2. Chemical factors consisting of parameters IV, PV and CP.

7.3. VAR Model for Chemical Factor

Model identification is performed to determine the appropriate VAR order. To determine the corresponding VAR order, it can be seen from the value of Akaike Information Criterion (AIC). The smaller the AIC value the more appropriate the model. From the AIC value of chemical factor it is known that the smallest AIC value refers to the VAR model (2) so as to select the VAR model (2) for the formation of the VAR model on the chemical factor. In **Table 3** we can see the VAR model parameters (2) chemical factors that have significant.

From the parameter of the VAR model significant, it can be formed into the equation of VAR model (2) as follows.

$$\begin{bmatrix} X_{2,t} \\ X_{3,t} \\ X_{6,t} \end{bmatrix} = \begin{bmatrix} 49,79605 \\ 0 \\ 10,46470 \end{bmatrix} + \begin{bmatrix} 0 & 2,41716 & -0,35637 \\ 0 & 0 & 0 \\ 0 & 0 & 0 \end{bmatrix} \begin{bmatrix} X_{2,t-1} \\ X_{3,t-1} \\ X_{6,t-1} \end{bmatrix} + \begin{bmatrix} 0,22071 & 0 & 0 \\ 0,00179 & 0,41874 & 0 \\ -0,06075 & 0 & 0 \end{bmatrix} \begin{bmatrix} X_{2,t-2} \\ X_{3,t-2} \\ X_{6,t-2} \end{bmatrix}$$

The equations are further translated for each series

$$\begin{aligned} X_{2,t} &= 49,79605 + 2,41716 X_{3,t-1} + -0,35637 X_{6,t-1} + 0,22071 X_{2,t-2} \\ X_{3,t} &= 0,00179 X_{2,t-2} + 0,41874 X_{3,t-2} \\ X_{6,t} &= 10,46470 + -0,06075 X_{2,t-2} \end{aligned}$$

The model above shows that the model is a time series multivariate model. Where to forecast variable X_2 (IV) influenced by variable X_3 (PV) and variable X_6 (CP). Where to forecast variable X_6 (CP) also influenced by variable X_2 (IV). Furthermore, the model suitability test consisted of multivariate white noise test of residual and residual

assay test of normal multivariate distribution. From the model conformity test, it is known that the residual model VAR (2) chemical factor is not correlated with each other and residual also has multivariate normal distribution.

Table 3 Estimation of VAR Model Parameter (2) Chemical Factor

Equation	Parameter	Estimate	Standard Error	t Value	Pr > t	
x2	CONST1	49.79605	5.06176	9.84	0.0001	
	AR1_1_1	0.00000	0.00000			
	AR1_1_2	2.41716	1.10701	2.18	0.0307	
	AR1_1_3	-0.35637	0.17770	-2.01	0.0468	
	AR2_1_1	0.22071	0.07849	2.81	0.0056	
	AR2_1_2	0.00000	0.00000			
	AR2_1_3	0.00000	0.00000			
	x3	CONST2	0.00000	0.00000		
		AR1_2_1	0.00000	0.00000		
AR1_2_2		0.00000	0.00000			
AR1_2_3		0.00000	0.00000			
AR2_2_1		0.00179	0.00023	7.81	0.0001	
AR2_2_2		0.41874	0.07298	5.74	0.0001	
AR2_2_3		0.00000	0.00000			
x6		CONST3	10.46470	1.45727	7.18	0.0001
		AR1_3_1	0.00000	0.00000		
	AR1_3_2	0.00000	0.00000			
	AR1_3_3	0.00000	0.00000			
	AR2_3_1	-0.06075	0.02373	-2.56	0.0115	
	AR2_3_2	0.00000	0.00000			
	AR2_3_3	0.00000	0.00000			

7.4. VAR Model for Physical Factor.

VAR model identification for physical factor has the same step as VAR model for chemical factor. To determine the corresponding VAR order, it can be seen from the value of Akaike Information Criterion (AIC). A model is better if the AIC value is minimum. From the AIC value of physical factors it is known that the smallest AIC value refers to the VAR model (2) so as to select the VAR model (2) for the formation of the VAR model on the physical factor. **Table 4** shows the VAR model parameters (2) significant physical factors.

Tabel 4 Estimation of VAR Model Parameter (2) Physical Factor

Equation	Parameter	Estimate	Standard Error	t Value	Pr > t	
x1	CONST1	0.01616	0.00398	4.06	0.0001	
	AR1_1_1	0.22051	0.09431	2.34	0.0216	
	AR1_1_2	0.00000	0.00000			
	AR1_1_3	0.00000	0.00000			
	AR2_1_1	0.28860	0.09436	3.06	0.0029	
	AR2_1_2	0.00000	0.00000			
	AR2_1_3	0.00014	0.00006	2.36	0.0206	
	x4	CONST2	0.50064	0.13476	3.72	0.0004
		AR1_2_1	0.00000	0.00000		
AR1_2_2		0.36782	0.08481	4.34	0.0001	
AR1_2_3		0.00000	0.00000			
AR2_2_1		0.00000	0.00000			
AR2_2_2		0.34222	0.08506	4.02	0.0001	
AR2_2_3		0.00000	0.00000			
x5		CONST3	8.19033	2.05286	3.99	0.0001
		AR1_3_1	0.00000	0.00000		
	AR1_3_2	0.00000	0.00000			
	AR1_3_3	0.40271	0.10104	3.99	0.0001	
	AR2_3_1	0.00000	0.00000			
	AR2_3_2	0.00000	0.00000			
	AR2_3_3	0.21251	0.10110	2.10	0.0383	

From the parameter of the VAR model significant, it can be formed into the equation of VAR model (2) as follows.

$$\begin{bmatrix} X_{1,t} \\ X_{4,t} \\ X_{5,t} \end{bmatrix} = \begin{bmatrix} 0,01616 \\ 0,50064 \\ 8,19033 \end{bmatrix} + \begin{bmatrix} 0,22051 & 0 & 0 \\ 0 & 0,36782 & 0 \\ 0 & 0 & 0,40271 \end{bmatrix} \begin{bmatrix} X_{1,t-1} \\ X_{4,t-1} \\ X_{5,t-1} \end{bmatrix} + \begin{bmatrix} 0,28860 & 0 & 0,00014 \\ 0 & 0,34222 & 0 \\ 0 & 0 & 0,21251 \end{bmatrix} \begin{bmatrix} X_{1,t-2} \\ X_{4,t-2} \\ X_{5,t-2} \end{bmatrix}$$

The equations are further translated for each series

$$\begin{aligned} X_{1,t} &= 0,01616 + 0,22051 X_{1,t-1} + 0,28860 X_{1,t-2} + 0,00014 X_{5,t-2} \\ X_{4,t} &= 0,50064 + 0,36782 X_{4,t-1} + 0,34222 X_{4,t-2} \\ X_{5,t} &= 8,19033 + -0,40271 X_{5,t-1} + 0,21251 X_{5,t-2} \end{aligned}$$

The model above shows that the model is a time series multivariate model to forecast variable X_1 (FFA) is influenced by variable X_5 (Color Yellow). Furthermore, the model suitability test consisted of multivariate white noise test of residual and residual test of normal multivariate distribution. From the model conformity test, it is known that the residual model VAR (2) physical factors are not correlated with each other and the residual has also multivariate normal distribution.

7.5. Residual Multivariate control chart VAR Model for Chemical Factor

The residuals of the VAR model (2) for chemical factors that have been proven independence and the multivariate normal distribution are further compiled into control charts which can be seen in **Figure 2**

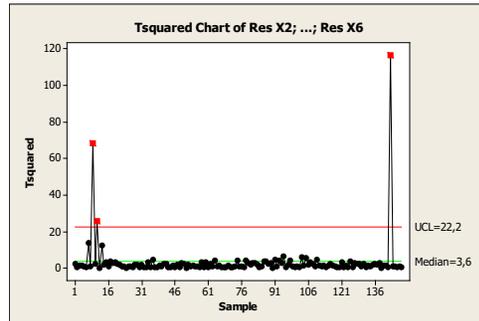


Figure 2. Residual Multivariate Control Chart Chemical – First Iteration

Figure 2 shows that a multivariate control chart that has been formed for chemical factors still has residuals out of control limits. Furthermore, residuals out of the control limits may be disposed of in order to obtain fully in-control residuals.

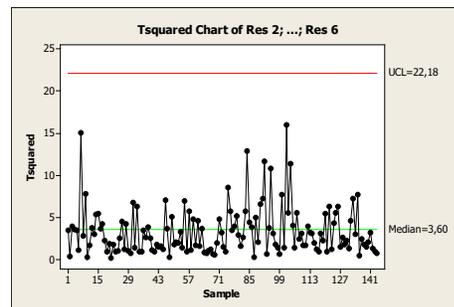


Figure 3. Residual Multivariate Control Chart Chemical factor under in control condition

Figure 3 shows the residual multivariate control chart of chemical factors that have been in full in control condition with a limit of Upper Control Limit (UCL) of 22.18 and a median of 3.60.

7.6. Residual Multivariate control chart VAR Model for Physical Factor

The residuals of the VAR model (2) for chemical factors that have been proven independence and the multivariate normal distribution are further compiled into control charts which can be seen in **Figure 4**.

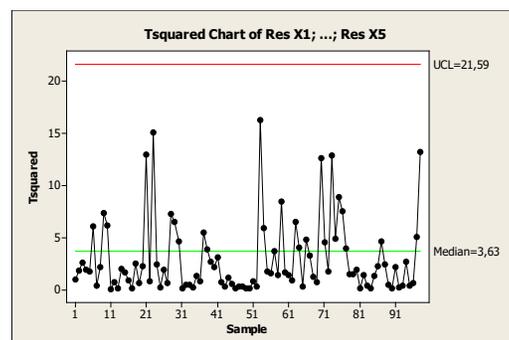


Figure 4. Residual Multivariate Control Chart Physical factor under in control condition

Figure 4 shows the residual multivariate control chart of physical factors that have been in full in control condition with a 21.59 Upper Control Limit (UCL) limit and a median value of 3.63.

8. Conclusion and Suggestions

Some of the quality parameters used in this study are FFA, IV, PV, color red, yellow color, CP. From the results of research conducted, it is known that the quality parameters of cooking oil are correlated and autocorrelated each other. Therefore, the appropriate control chart to be used is the T^2 Hotelling multivariate control chart of the residual time series model. Factor analysis is conducted to form quality parameters into two factors, namely physical factors and chemical factor. Physical factors consist of parameter FFA, color red, color yellow. Chemical factor consist of parameter IV, PV, and CP. From the formation of time series model for physical factors and chemical factors it is known that the model corresponding to each factor is VAR (2) model. T^2 Hotelling multivariate control chart from residual model VAR (2) for chemical factor has upper control limit (UCL) of 22,18 and median value 3,60. The T^2 Hotelling control chart of the residual VAR model (2) for physical factors has a control upper limit (UCL) of 21.59 and a median value of 3.63. T^2 Hotelling multivariate control chart from the residual VAR model to control the quality of cooking oil with correlated and autocorrelated quality parameters.

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